

AR15 GP5 10-1-08



Fully Assembled Gun -
Remove Magazine-
DOUBLE CHECK
WEAPON IS NOT
LOADED & IS SAFE.



Pull out rear push pin-
removing bolt and
carrier.



Using an allen wrench,
remove gas key.



Reinstall new gas key
(supplied with kit)
using short allen screw
to the rear and long
allen screw to the front
(barrel end) Red lock
tight screws.



Remove retainer of
firing pin from side of
carrier.



Remove Firing pin.



Remove bolt retainer
lug.



Remove bolt.



Remove piston rings
from bolt.



Remove hand guard by
pulling down on ring.



Remove gas tube.



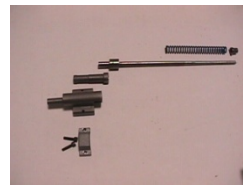
Remove gas tube
retainer pin using a
hammer and punch.



Install new supplied
Gas tube making sure
hole goes toward the
bottom.



Install new spring pin
(supplied with kit).



New Parts supplied
with Kit.



Put spring on push rod
then put springstand
on.



Put cylinder and gas
piston together.



With gas piston
assembled slide into
place pushing forward
toward front sight.



Using down pressure on
spring align gas tube
into hole.



Install clam under
barrel -Block over.
Tighten evenly on both
sides. Use bushings if
needed (depending on
barrel size).



Install reassembled bolt
and carrier (all the way
toward front) check
end play. Should be less
than .020.



Install new hand
guards- placing the
modified hand guard
Over top of the Cylinder
Block (Top side).